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D205-633-013
Job Sheet 188391



Part No: D205-633-013

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ - 31" Extended Height Gear, Isolair Tank Comp., Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF IPP rev G 07.08.22 Added hardware per DSI9302-013 EC IPP REV:H 11.01.12 AS PER DSI 9540 REV.A DD VERF:EC

Ship Via:

001394

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S143322



Part: D205-633-013

Job No: 188391

Serial No/Batch: S143322

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 6, FAA STC SR00592NY 03/08/01, FAA S

120	QC 4	1 pcs	1/25/19	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
130	Packaging 3-1 - Stock - B4B	1 pcs	1/25/19	0.00 0.00	QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
					Packaging 3 - 1 - B4B	DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
135	DC - 1 - B4B	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
140	QC 21 - FG	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					DC - 1 - B4B	
					DC - 2 - B4B	
					QC 21 - FG - 21	

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-633-013 Location : FG082
 135 - (Document Control) Photocopy bluefile & type labels per PPP D205-633-013 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5082908
AN4-14A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5114891
AN4-5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5089332
AN4-6A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5053945
AN4-7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5057520
AN44-7A	Eyebolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5067889
AN5-14A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5051634
D2022-101	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126033
D2022-103	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126068
D2562-013	Strut 26.63"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5104706
D2563	Step Weldment Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5144178
D2565-201	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112449
D2565-203	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102556
D2565-205	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102580
D2565-207	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102580
D2565-209	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102653
D2565-211	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5102742
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5093592
NAS1149D0463J	Washer	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5129785
NAS1149D0563J	Washer	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5050053
MS21042L4	Nut	8 Ea (8 ea)	130-Packaging 3-1 - Stock - B4B	5130316

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-10A	1	41	0
	AN4-14A	1	620	0
	AN4-5A	1	121	0
	AN4-6A	3	673	0
	AN4-7A	2	170	0
	AN44-7A	1	6	0
	AN5-14A	1	28	0
	D2022-101	2	32	0
	D2022-103	2	51	0
	D2562-013	1	1	0
	D2563	1	1	0
	D2565-201	1	12	0
	D2565-203	1	11	0
	D2565-205	1	5	0
	D2565-207	1	5	0
	D2565-209	1	4	0
	D2565-211	1	2	0
	MS21042L5	2	321	0
	NAS1149D0463J	16	2,440	0
	NAS1149D0563J	3	1,190	0
130-Packaging 3-1 - Stock - B4B	MS21042L4	8	1,531	0

Part Specifications

Specifications could not be found.

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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REFERENCE ONLY

Revision: C

Date: 13.12.13